



ENVIRONMENTAL & ENERGY POLICY

Allied Glass Containers Ltd, manufacturer of quality glass containers for the food and beverage market, takes a close and responsible interest in the environmental issues associated with its operations. The company, its directors and employees are committed to the continual improvement of environmental performance and the prevention of pollution.

Through this environmental policy and environmental procedures, the company will follow good environmental practice at all times. The company will carry out regular reviews and performance assessments, using this information to set environmental objectives with clearly defined targets and time frames within which to sustain continual improvement. At this time, environmental performance improvements will be centred on the following key objectives:

- To regard relevant environmental laws, regulations and industry codes of practice as the minimum standards of environmental performance. Where no requirements exist, the company will set its own standards.
- To strive towards the highest possible carbon and energy efficiency in every area of operations, with objectives and targets focused specifically on carbon and energy efficiency improvement.
- To minimise the adverse impacts on the environment during research, design, purchasing, manufacture and the lifecycle of products and processes.
- To formally assess the environmental impact of all new process and equipment, including their energy consumption and associated carbon emissions.
- To prevent future land contamination and minimise polluting emissions to air and water.
- To adopt a five-tier approach to waste management that is to eliminate, reduce, re-use, recycle and make safe prior to disposal, using the safest and most responsible means available.
- To include environmental issues in training programs and continue to educate and enthuse all employees to provide total compliance with the requirements contained within this policy at all times.
- To continually improve the Environmental Management System and its effectiveness to enhance Environmental Performance.

The Environmental Policy can be viewed on the company website at www.allied-glass.com.

The company will ensure that the environmental system is maintained and complies with the requirements of the Environmental Standard BS. EN. ISO 14001.

This policy will be reviewed annually and will be made available and communicated to all employees and other interested parties where appropriate.

Signed: *Alan Henderson*

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